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	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
APPLICATION NO.			GT-5331 (GC-FS-CIP)	9934	
09/974,644	10/09/2001	Douglas S. McBain	G1-5551 (GC 15 cm)		
71	590 11/18/2003		EXAMINER		
Robert F. Rywalski, Esq.			ORTIZ, ANGELA Y		
OMNOVA Sol		ART UNIT	PAPER NUMBER		
175 Ghent Roa Fairlawn, OH		1732			
			DATE MAILED: 11/18/2003		

Please find below and/or attached an Office communication concerning this application or proceeding.

4.				Applicant/s\		
		Арр	lication No.	Applicant(s)		
Office Action Summary		09/9	974,644	MCBAIN ET AL.		
		Exa	miner	Art Unit		
			ela Ortiz	1732		
Period fo						
THE NO - Exter after - If the - If NO - Failu - Anvir	ORTENED STATUTORY PERIOD MAILING DATE OF THIS COMMUNisions of time may be available under the provision SIX (6) MONTHS from the mailing date of this comperiod for reply specified above is less than thirty period for reply is specified above, the maximum or to reply within the set or extended period for reply received by the Office later than three months and patent term adjustment. See 37 CFR 1.704(b).	NICATION. ns of 37 CFR 1.136(a). I nmunication. (30) days, a reply within statutory period will apply statute cause	n no event, however, may a reply be to the statutory minimum of thirty (30) do y and will expire SIX (6) MONTHS from the application to become ABANDON	imely filed ays will be considered timely. In the mailing date of this communication. ED (35 U.S.C. § 133).		
1)⊠	Responsive to communication(s) for	iled on <u>22 Septen</u>	<u>nber 2003</u> .			
2a)□	This action is FINAL.	2b)⊠ This action	n is non-final.			
3)	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.					
Disposit	ion of Claims					
4)⊠	Claim(s) <u>1-4,8-31 and 36-42</u> is/are	pending in the a	pplication.			
,,	4a) Of the above claim(s) is/are withdrawn from consideration.					
5)🛛	(i) Claim(s) <u>1-4 and 8-31</u> is/are allowed.					
	Claim(s) <u>36 and 39-42</u> is/are rejected.					
	Claim(s) <u>37 and 38</u> is/are objected to.					
8)[Claim(s) are subject to rest	riction and/or elec	ction requirement.			
Applicat	ion Papers					
9)[The specification is objected to by	the Examiner.				
10)⊠	(0)⊠ The drawing(s) filed on <u>09 October 2001</u> is/are: a)⊠ accepted or b)□ objected to by the Examiner.					
	Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).					
	Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).					
11)	The oath or declaration is objected	I to by the Examir	ner. Note the attached Office	ce Action or form PTO-152.		
Priority	under 35 U.S.C. §§ 119 and 120					
12)	Acknowledgment is made of a cla All b) Some * c) None of Certified copies of the priori	f:		(a)-(d) or (f).		
	2. Certified copies of the priori3. Copies of the certified copiesapplication from the Internal	ity documents haves of the priority details. Itional Bureau (PC)	ve been received in Application ocuments have been recent to TRule 17.2(a)).	ived in this National Stage		
13) <u> </u>	See the attached detailed Office ac Acknowledgment is made of a clain since a specific reference was inclu 37 CFR 1.78.	n for domestic pri ded in the first se	ority under 35 U.S.C. § 119 ntence of the specification	or in an Application Data Sheet.		
a) The translation of the foreign language provisional application has been received.						
14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121 since a specific reference was included in the first sentence of the specification or in an Application Data Sheet. 37 CFR 1.78.						
Attachme			A) Thioniou Summ	ary (PTO-413) Paper No(s)		
2) Not	ice of References Cited (PTO-892) ice of Draftsperson's Patent Drawing Review rmation Disclosure Statement(s) (PTO-1449	w (PTO-948) 9) Paper No(s) <u>9</u> .	5) Notice of Informa 6) Other:	Patent Application (PTO-152)		

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DETAILED ACTION

Claim Objections

Claim 37 is objected to under 37 CFR 1.75(c), as being of improper dependent form for failing to further limit the subject matter of a previous claim. Applicant is required to cancel the claim(s), or amend the claim(s) to place the claim(s) in proper dependent form, or rewrite the claim(s) in independent form. Claim 37 is dependent on canceled claim 35; however, claim 36 may have been intended. Clarification is required.

Claim Rejections - 35 USC § 102

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 36, 40 are rejected under 35 U.S.C. 102(b) as being anticipated by Bethune, USP 6,558,599 (of record).

The cited reference teaches the claimed method of forming an article coated within a mold, including injecting a first composition to form a molded article, cooling the composition and injecting a second composition to coat the molded article. Each composition is injected within a fixed mold volume size. Note that after the first injection, the cavity size remains until at least partially set. Note also that cooling

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inherently falls below a melt temperature. In one preferred embodiment, the same mold for molding can be used for the second injection step. See col. 3, lines 43-63; col. 4, lines 14-40.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

This application currently names joint inventors. In considering patentability of the claims under 35 U.S.C. 103(a), the examiner presumes that the subject matter of the various claims was commonly owned at the time any inventions covered therein were made absent any evidence to the contrary. Applicant is advised of the obligation under 37 CFR 1.56 to point out the inventor and invention dates of each claim that was not commonly owned at the time a later invention was made in order for the examiner to consider the applicability of 35 U.S.C. 103(c) and potential 35 U.S.C. 102(e), (f) or (g) prior art under 35 U.S.C. 103(a).

Claims 39, 41 and 42 are rejected under 35 U.S.C. 103(a) as being unpatentable over Uchiyama et al., USP 6,329,920 in view of Bethune, USP 6,558,599 (both of record).

The cited primary reference substantially teaches the basic claimed method of forming an article coated within a mold, including injecting a first composition to form a Application/Control Number: 09/974,644

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molded article, and injecting a second composition to coat the molded article. Each composition is injected within a fixed mold volume size. Note that after the first injection, the cavity size remains until at least partially set. Note also that the same mold for molding can be used for the second injection step. See col. 2, lines 35-65; col. 3, lines 15-45; col. 4, lines 10-25.

The cited primary reference does not teach the step of cooling as claimed.

The added secondary reference teaches the claimed method, including cooling the first formed article prior to injecting the coating composition onto the molded article. See col. 3, lines 43-63; col. 4, lines 14-40.

It would have been obvious to include the step of cooling as shown in the added reference, when performing the process set forth in the primary reference, as the apparatus provided in the primary reference includes a cooling system for cooling of the molded product, and the step of cooling aids in the solidification of the injected plastic.

With respect to claims 39 and 42, note that the added secondary reference holds the mold volume constant after each injection step, see col. 4, lines 1-10.

Allowable Subject Matter

Claims 1-4 and 8-31 are allowed.

Claims 37 and 38, as is best understood, are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

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Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Angela Ortiz whose telephone number is 703-308-4446. The examiner can normally be reached on Monday-Thursday 9:00-6:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Michael Colaianni can be reached on 703-305-5493. The fax phone number for the organization where this application or proceeding is assigned is (703) 872-9306.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is 703-308-0661.

> Angela Ortiz Primary Examiner

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